

Work Order ID 145467-2

145467

Page 1

Friday, May 06, 2016 2:14:23 PM

Item ID: D350-578-031

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 4/29/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/5/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Run Start

NR1

Stop

NR2

Approvals: Process Plan: dm

Date: 16/05/06

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	H								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc. Control - USB or Paperwork	Photocopy bluefilm and type labels per PVP D350-578-031 CHG 003								
105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% inspect kits for completeness	0.00							
110									
QC	Memo	0.12							
Quality Control									

DAS
27
9-89

JUN 01 2016

DAS
28
9-89

MAY 26 2016

DAS
27
9-89

JUN 01 2016

Work Order ID 145467

145467

Page 2

Friday, May 06, 2016 2:14:23 PM

Item ID: D350-578-031 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 4/29/2016 Start Qty: 4.00 *4*

Cust Item ID:

Required Date: 5/5/2016 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00				DAS 28 9-89	DAS 27 9-89		
120	Packaging	0.00							JUN 01 2016
Packaging	Memo Identify and pack for shipping as per PPP D350-578-031 and DSI9429 Location: _____ PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130	QC	0.40							JUN 01 2016
Quality Control	Memo								

MCS JUN 11 2016

Friday, May 06, 2016 2:14:30 PM

Work Order ID: 145467

145467

Parent Item: D350-578-031

D350-578-031

Parent Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 4/29/2016

Required Date: 5/5/2016

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A 09-02-03 new issue DD verified by:JLM
14.05.01 AS PER ECN14-544 DD VERF:JLM
JLM VERIFIED BY:DD

IPP REV:B
IPP REV:C 15.03.30

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3859-041		Manufactured	No			105	Each	0.0000	2	8			
D3859-041									**			B144312	DAS 28 9-89
Wearplate Assembly													
AN4-16A		Purchased	No				Each	252.0000	12	48			
AN4-16A									**				DAS 28 9-89
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				5					
				over003				100					
				M134702				100		48			
				ST343				147					
				M134509				32					
				M134606				115					
AN4-17A		Purchased	No			105	Each	228.0000	12	48			
AN4-17A									**				DAS 28 9-89
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				over003				150					
				M134508				50					
				M134573				50		m/33998			
				M134634				50		12			
				S1242				78					

Picklist Print

Page 2

Friday, May 06, 2016 2:14:30 PM

Work Order ID: 145467

145467

Parent Item: D350-578-031

D350-578-031

Parent Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 4/29/2016

Required Date: 5/5/2016

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463I

Purchased

No

105

Each

1,420.000

24

96

NAS1149D0463.I

WASHER

NAS
27
9-89

Location

Loc Qty

Loc Code

GA

328

M132035

21

M134508

307

ST260a

998

M134634

998

ST263

94

M134508

94

105

Each

1,664.000

12

48

**

DAS
28
9-89

DAS
28
9-89

MS21042L4

Purchased

No

MS21042L4

Locknut

NAS
27
9-89

Location

Loc Qty

Loc Code

GA

279

m133769

279

OVER007

500

m134676

500

ST303

788

m134606

788

ST305

97

m130922

97

9102 9 2 1111

DAS
28
9-89

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		C2672F	Bearpaw
2	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	C3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	MAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit



REFERENCE ONLY

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

• COPYRIGHT © 2002 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: H

Date: 15.03.12

